

<b>Construction</b>	Microweave	<b>Yarn Content</b>	<b>XTI type 6,6 nylon</b>
<b>Width</b>	12' 6" (Wider widths available)	<b>Average Yarn Pile Height</b>	.140
<b>Tufted Yarn Weight</b>	29 oz./sq. yd.	<b>Average Yarn Density</b>	6943
<b>Approximate Finished Weight</b>	59 oz./sq. yd.	<b>Primary Back</b>	Polypropylene
<b>Gauge</b>	1/12	<b>Secondary Back</b>	Action Bac®
<b>Pattern Repeat</b>	4" (W) x 4" (L)	<b>Product Collection</b>	BRAMPTON/NORFOLK/UPTON
<b>Custom Colors</b>	The minimum order is 45 feet. Please allow a 5 foot overage from 45 to 100 feet, a 5% overage from 100 to 800 feet and a 3% overage above 800 feet.		
<b>Alternative Backing Systems</b>	This product is available with PERMIAN BAC™*, an acrylic based backing system (min. 100 lineal feet for 12' width), PERMIAN BAC™ MP* (moisture protection), an acrylic-based backing system (min. 360 lineal feet), FIRMA CUSHION BAC™ Polyurethane carpet backing manufactured with THE ENHANCER* Technology and BioCel** (min. 360 lineal feet), FUSION BAC™ Polyurethane carpet backing manufactured with THE ENFORCER* Technology and BioCel** (min. 360 lineal feet), and TERRA CUSHION BAC™ Polyurethane carpet backing manufactured with BioCel** (min. 360 lineal feet). Standard overages apply. *Trademark of Atlas Carpet Mills. **Trademark of Universal Textile Technologies.		
<b>Pattern Match &amp; Installation Guidelines (Detailed installation instructions are available)</b>	As with all patterned carpets, a perfect match at the seams may not be obtainable. However, for both stretch-in (recommend the use of 6" seaming tape) and glue down installations, a reasonable pattern match may be achieved by qualified and experienced professional installers utilizing power stretching and stay nailing techniques. Also, carpet should be brought into the space and unrolled, 24 hours prior to installation for proper conditioning. To obtain a reasonable texture match, this carpet must be trimmed back a minimum of 1 inch from each edge. All seams must be sealed with an Atlas approved "premium low-voc" seam sealer. Within corridors, avoid positioning carpet so that traffic flow falls across the width. When more than one dye lot is involved, the dye lots must be installed in dye lot sequence. A minor variation in color may be expected between dye lots.		
<b>General Guidelines</b>	Chair pads are highly recommended under roller casters to preserve appearance and prevent accelerated wear.		
<b>Quality Assurance</b>	All certified carpets of XTI® nylon meet strict performance and construction standards of the Invista™ performance standards program assuring the highest quality carpet. The Type 6,6 nylon polymer of XTI® provides superior resistance to crushing, matting, stain penetration and wear.		
<b>Soil Retardant</b>	SECURE® soil resistance treatment provides superior soil resistance.		
<b>Static Control</b>	XTI® nylon carries a limited lifetime antistatic warranty not to exceed 3.5kV.		
<b>Easy Trim™</b>	U.S. Patent No. 6,890,615 B2. Atlas' Easy Trim™ feature, marked by a black line, provides a small linear gap, allowing the installer to trim both edges back to the pattern, without damaging or cutting any of the yarns within the pattern.		
<b>Flammability Ratings</b>	ASTM E648 Flooring Radiant Panel Test: Class I. ASTM E662 NBS Smoke Chamber Test; >450 in the flaming mode.		
<b>Indoor Air Quality</b>	Certified by the Carpet and Rug Institute and assigned the Green Label Plus certification number GLP 4428.		
<b>NSF-140 Certification</b>	All Atlas broadloom is certified Gold under NSF-140.		
<b>Environmental Position</b>	Atlas BROADLOOM by total weight contains either 10% post-consumer recycled content or 20% post-industrial recycled content. Atlas uses XTI® nylon type 6,6 which is an Environmentally Preferable Product. Further, Atlas participates in a reclamation program that collects and reclaims used carpet, eliminating landfill disposal. All of the above contribute toward LEED points.		
<b>Warranty</b>	XTI® nylon carries a limited 10-year warranty.		
<b>Additional Specification Information</b>	Pattern lines, inherent in the pattern and construction of this product, which may be visible lengthwise, are not considered a manufacturing defect. Watermarking or shading, a pile reversal phenomenon that can occasionally occur in any carpet construction, regardless of fiber type, is not considered a manufacturing defect. The mill reserves the option of making minor modifications in specifications when necessary in order to improve performance and to accommodate changes in material supply or manufacturing processes.		
<b>Trademarks</b>	XTI® is a registered trademark for carpet fiber. SECURE® is an Atlas Carpet Mills, Inc. registered trademark for soil resistant treatment.		
<b>© Copyright</b>	This pattern is protected under federal copyright law and may not be duplicated without Atlas' express written permission.		

**Atlas Carpet Mills, Inc.**  
**Plant, Offices and Showroom:**  
 2200 Saybrook Avenue  
 Los Angeles, CA 90040  
 (323) 724-9000 (800) 372-6274  
 FAX (800) 272-8527 FAX (323) 724-4526

**Chicago Showroom:**  
 The Merchandise Mart  
 222 Merchandise Mart Plaza, Suite 1082  
 Chicago, IL 60654  
 (866) 527-9870 FAX (312) 527-9980

**New York City Showroom:**  
 New York Design Center  
 200 Lexington Ave., Suite 1314  
 New York, NY 10016  
 (800) 223-0323 FAX (212) 779-7905

**Direct Access and Voice Mail: (800) 367-8188 (Ext: 2300 for SAMPLE and ORDER DESK) [www.atlascarpetmills.com](http://www.atlascarpetmills.com)**